



## **YOU DON'T NEED TO BE A "TECHNICIAN" TO MAINTAIN YOUR Epson® SureColor® F2000 Series Direct-to-Garment Printer!**

- ⊗ *Cleaning and maintenance routines are "hassle-free".***
- ⊗ *Maintenance kits are easy to replace.***
- ⊗ *The fabric wiper system cleans the print head surface with "pristine" material before every garment imaging job and before the print head is parked, increasing print reliability.***



## **GENERAL MAINTENANCE**

### **EVERY DAY**

- ➔ Print an internal print head nozzle check pattern to verify nozzle health.**

### **ONCE A WEEK**

- ➔ Clean the print head cleaning cap.**

### **IF NEEDED**

- ➔ Perform an automatic print head cleaning cycle (*ink is used*).**

### **WHEN NEEDED**

- ➔ Replace the air filter.**

**WHEN "INSTRUCTED" BY THE PRINTER (*usually after printing approximately 1,000 shirts*).**

- ➔ In under 3 minutes, you can replace/exchange the print head capping station; the print head fabric wiper and system and the print head flushing pad.



## **MAINTENANCE ROUTINE FOR COLOR INK**

### **ABOUT ONCE A MONTH & WHEN INSTRUCTED BY THE PRINTER**

- ➔ Remove the color ink cartridges from the printer.
- ➔ Manually shake them for 15 seconds.
- ➔ Put the color ink cartridges back into the printer.



## **MAINTENANCE ROUTINE FOR WHITE INK**

### **EVERY DAY & WHEN INSTRUCTED BY THE PRINTER**

- ➔ Remove the white ink cartridges from the printer.
- ➔ Manually shake them for 15 seconds.
- ➔ Put the white ink cartridges back into the printer.

### **EVERY DAY**

- ➔ The printer performs a daily, automatic white ink calculation (*no ink is used*).

### **ABOUT ONCE A MONTH & WHEN INSTRUCTED BY THE PRINTER**

- ➔ Perform a white ink purge (*ink is used*).